

## FLOCK

### APPLICATION INSTRUCTIONS

#### STEP BY STEP

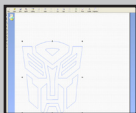
**Step 1**

Feed material into cutter so that the matte side is face up.



**Step 2**

Design and cut your graphic in reverse (mirror image).



**Step 3**

Weed away excess material using tweezers or weeding tool.



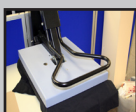
**Step 4**

Preheat your fabric and position weeded image on shirt with Glossy side face up.



**Step 5**

Heat apply the material onto the shirt. Press at 310-330F at 17-20 seconds. Use medium pressure



**Step 6**

Peel Mylar backing warm.



#### APPLICATION

	Flock	SubliFlock
Press Time:	17-20 sec.	17-20 sec.
Temperature:	310-340F (155-170C)	310-330F (155-165C)
Pressure:	Medium	Medium
Suggested Blade:	60 degree	45 degrees
Suggested Force:	80gf	120gf
Peel:	Warm	Warm
Wash Temp.:	Up to 105F (40C)	Up to 140F (60C)

All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding.

#### NOTES

##### Recommended Fabrics

100% cotton  
100% polyester  
Poly/cotton blends  
Polyester knits  
Polyester mesh  
Poly/foam & cotton caps  
Satin

##### Accessories Required

Computer, Cutter, Heat Press, Heat Transfer Vinyl

##### Cutting Notes

You should always test cut prior to any production run. Cutter settings may need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 0.5" for lettering & logos.

##### Care Instructions

Machine wash using mild detergent. Do not use bleach. Dry at a normal dryer setting on household machines. Do not iron directly onto this material. Wash Temperature should not exceed 105F

##### Storage

MultiCut-Flock has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. Keep backing free of dust and other particles.

##### Textured Feel

Flock has a unique textured feel. Images printed are bright and vibrant because of the high fibre density in Flock materials. Due to the unique texture of Flock, it cannot be layered.

