

AXIOM

APPLICATION INSTRUCTIONS

STEP BY STEP

Step 1

Feed material into inkjet printer so that the printer is printing on the printable side (white matte coated side).

Step 2

Design your image and place your cut lines. Print and Cut your design right reading

Step 3

Weed away excess material using tweezers or weeding tool.

Optional:

For designs with small pieces, Use MultiTack. Please see instructions for MultiTack

Step 4

Prepress fabric. Remove backing material and place on shirt with image face up. Place MultiGlaze Matte\Gloss on top

Step 5

Heat apply the material onto the shirt. Press at 320-330F at 30-40 seconds. Use medium pressure

Step 6

Peel silicon sheet or MultiGlaze Gloss cool or MultiGlaze Matte warm

APPLICATION

Finish	Gloss	Matte
Printing Inks	Solvent, Eco Solvent Inks	Solvent, Eco Solvent Inks
Image	Right Reading	Right Reading
Press Time:	30-40 sec.	30-40 sec.
Temperature:	320-330F (160-165C)	320-330F (160-165C)
Pressure:	Medium	Medium
Suggested Blade:	45 degree	45 degree
Suggested Force:	40-75g	40-75g
Peel:	Cool	Warm
Wash Temp.:	Up to 140F (60C)	Up to 140F (60C)

All technical information and recommendations are based on tests we have conducted. Users should conduct their own tests before proceeding

NOTES

Recommended Fabrics

- 100% cotton
- 100% polyester
- Poly/cotton blends
- Polyester knits
- Polyester mesh
- Poly/foam & cotton caps
- Satin

Accessories Required

Computer, Inkjet Printer with Solvent, Eco-Solvent inks, Cutter, Heat Press

Printable side

The printable side (white matte coated side) is on the outside of the roll.

Cutting Notes

You should always test cut prior to any production run. Remember cutter settings will need to be adjusted as your blade ages. For optimal cutting and weeding, maintain a line thickness of at least 1/8" for lettering & logos.

Multiple Finishes

For Gloss finish use MultiGlaze Gloss. For Matte finish use MultiGlaze Matte.

Care Instructions

Wait 24 hours before washing. Machine wash using mild detergent. Do not use bleach or other aggressive cleaning agents. Cannot be dry cleaned. Wash Temperature cannot exceed 140F

Storage

MultiPrint Axiom has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity.

